

FIG-2A

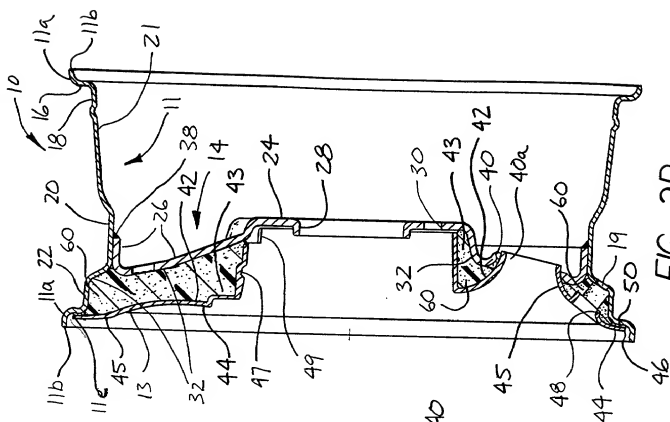


FIG-2B

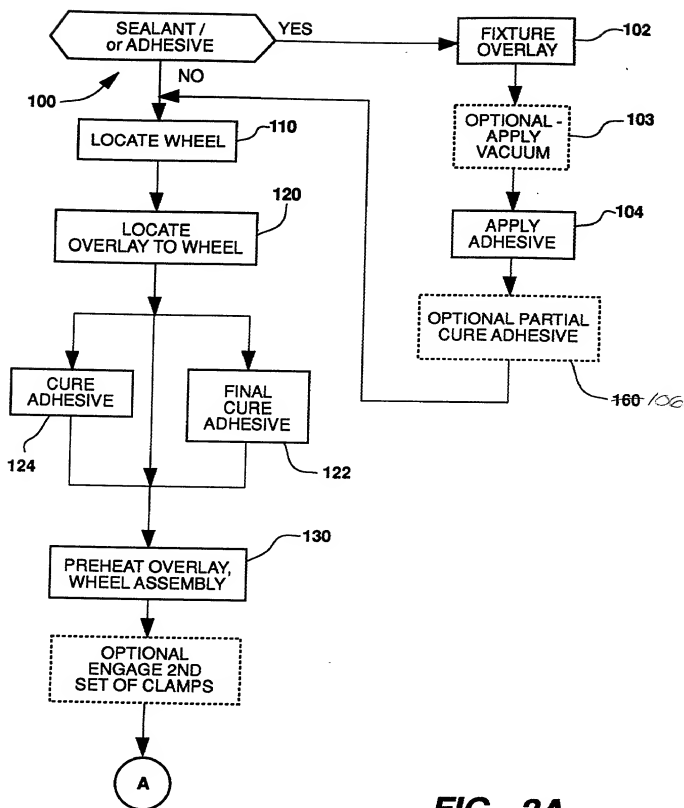
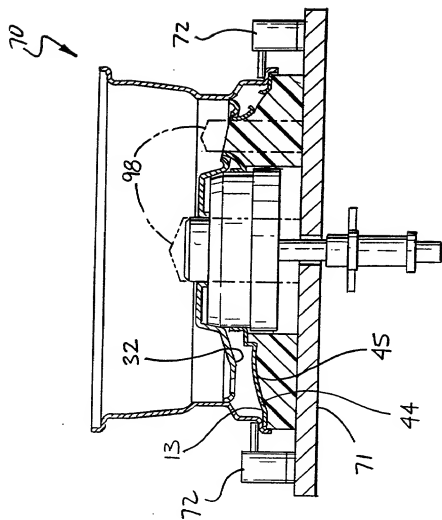
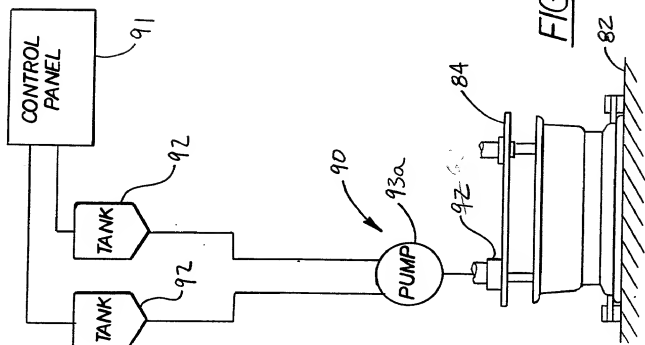


FIG - 3A



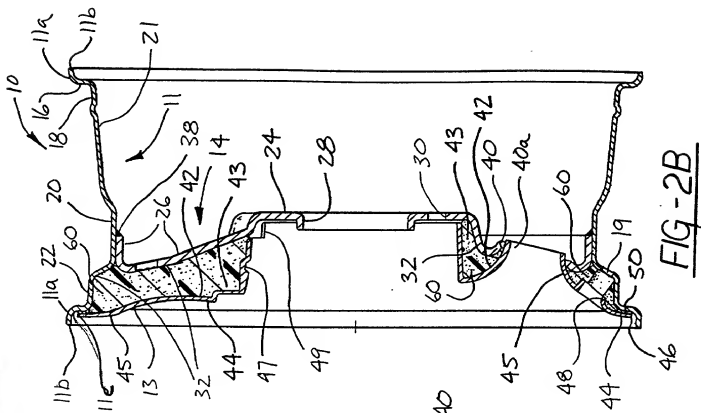
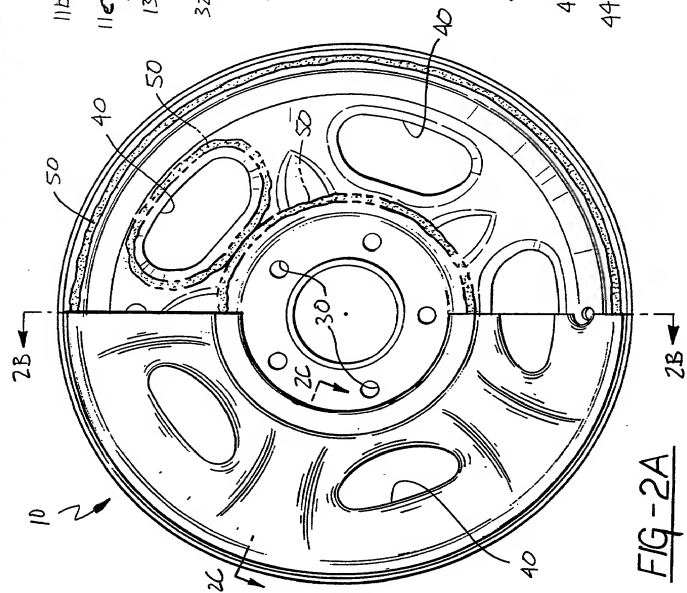


FIG. 2B

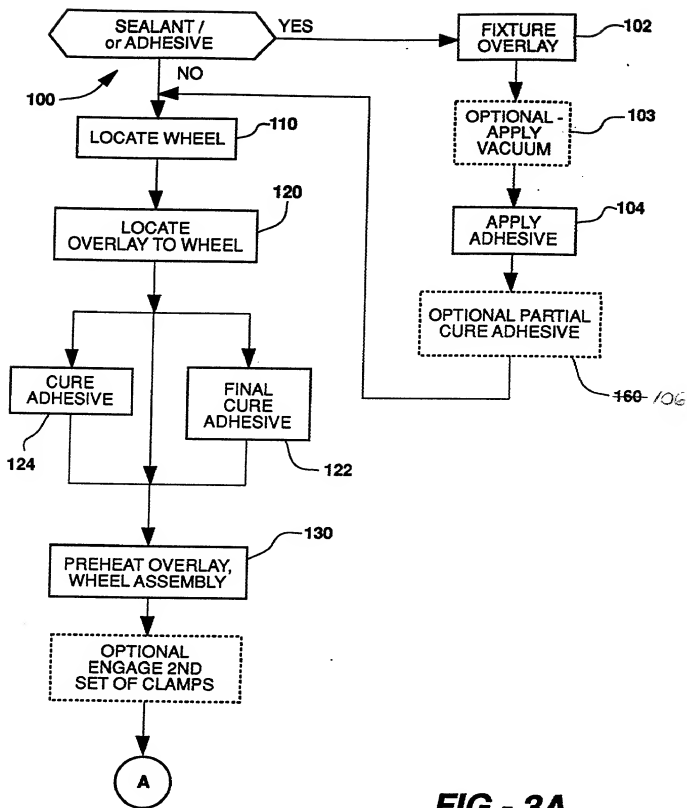


FIG - 3A

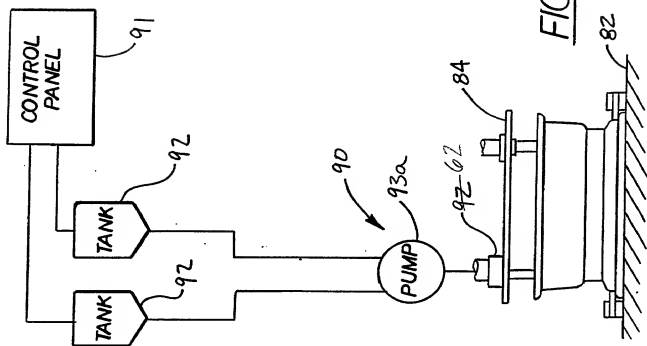


FIG-5

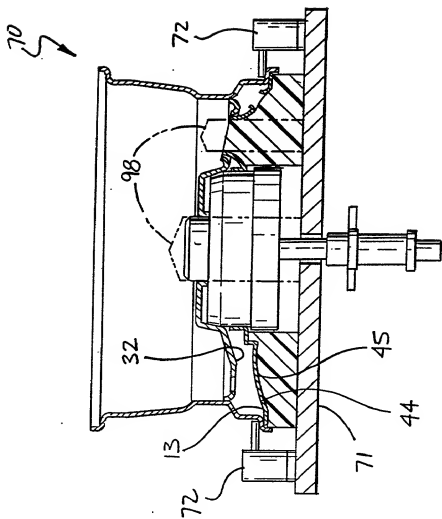
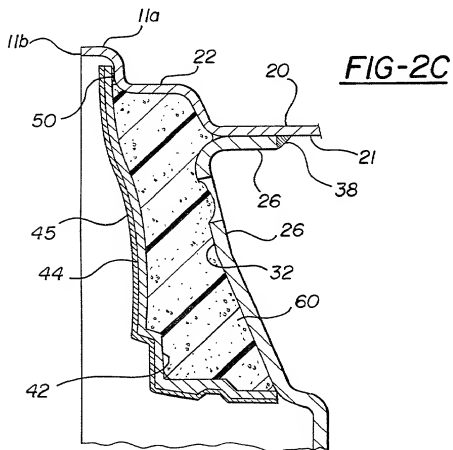
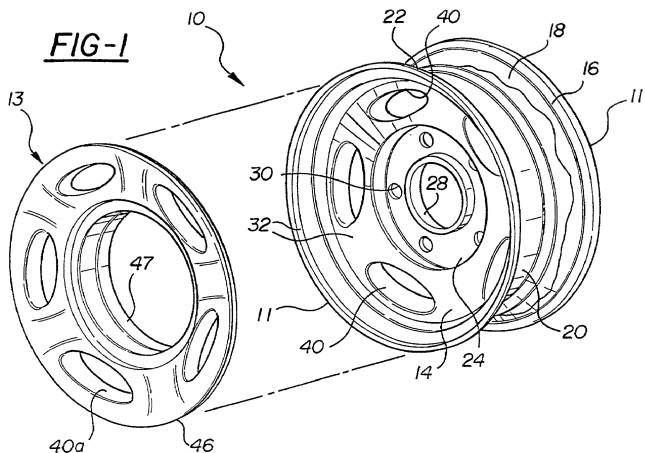


FIG-6



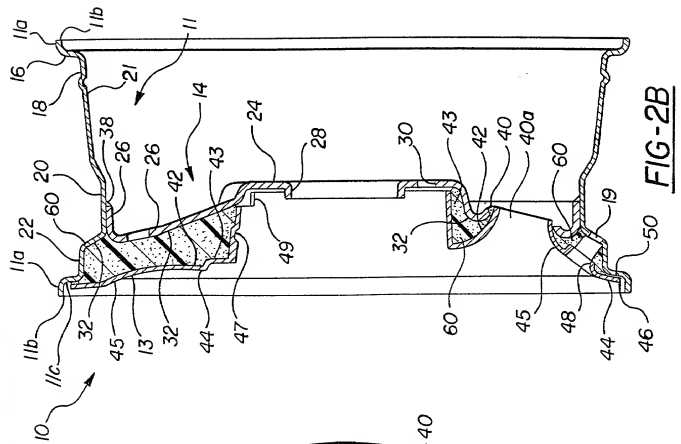
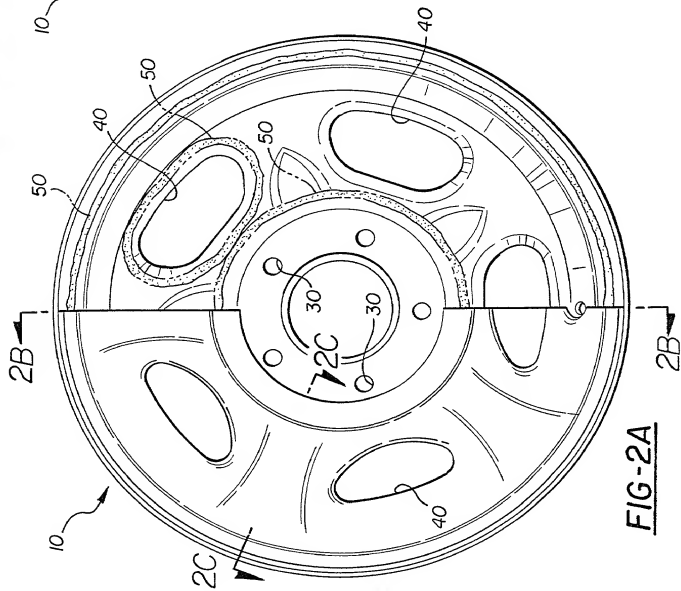
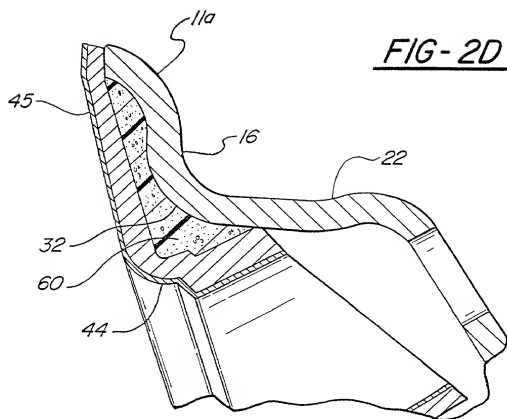


FIG-2A

FIG-2B



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graph TD
    Start([ ]) --> Decision{SEALANT / or ADHESIVE}
    Decision -- YES --> 102[FIXTURE OVERLAY]
    Decision -- NO --> 110[LOCATE WHEEL]
    102 --> 103[OPTIONAL - APPLY VACUUM]
    103 --> 104[APPLY ADHESIVE]
    104 --> 106[OPTIONAL PARTIAL CURE ADHESIVE]
    110 --> 120[LOCATE OVERLAY TO WHEEL]
    120 --> 124[CURE ADHESIVE]
    120 --> 122[FINAL CURE ADHESIVE]
    124 --> 130[PREHEAT OVERLAY, WHEEL ASSEMBLY]
    122 --> 130
    130 --> 131[OPTIONAL ENGAGE 2ND SET OF CLAMPS]
    131 --> A((A))
    
```

FIG. 3A

FIG - 3A

